# TECHNICAL INFORMATION

**CITIZEN QUARTZ** 

Cal. No. C60%

Cal. No. C61%



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# §1. OUTLINE

This analog/digital combination solar watch works on Citizen's environmentally clean Eco-Drive system. The Eco-Drive converts the energy of light to electrical energy using the solar charger set in the dial of the watch, generating power to operate various analog and digital functions. The watch also has the world time display function. By operating the buttons, you can easily check the time and day in 24 major cities of the world.

# §2. SPECIFICATIONS

Caliber No.			C600	C610	
Туре			Analog/digital combination dispaly solar watch		
Module size			ø31.8 x 6.56t		
Accuracy		·	±20 Seconds per month at 5–35°C when used in normal temperatures		
IC	IC		C/MOS-LSI, 2pcs.		
Ope	ration tempe	erature range	0°C ~ +55°C (3	32°F ~ 131°F)	
Time	adjustment	t ·	Impossible (No termination for a	djustment in the market)	
Mea	surement ga	ate	10 s	sec	
	Analog		Time: Hours, Minutes, Seconds		
	Digital		Time: Hours, Minutes, Seconds. 12/24-hour display, Summertime, City time zone setting		
<b>c</b>			Calender: Month, Date, Day, (Year), City time zone setting		
nctio	Alarm		Hour, Minutes, (AM/PM/). ON/OFF, City time zone setting		
ay fu	Chronograph		12-hour measurement (in 1/100 sec.), Split time measurement		
Display function	Timer		60-minute countdown (in 1 minute units)		
	Race timer		·	15 different lengths of setting	
	Zone set		Hours, Minutes, Seconds, (AM/PM), Clty time zone setting		
			Insufficient recharging warning feature		
٨٨	ditional func	tion	Quick start feature		
Auc	nuonai iunc	(IOI)	Time setting indication feature		
			Overcharging prevention feature		
Sec	condary	Part No.	295	5-38	
battery used		Capacitors symbol	MT	920	

# §3. BEFORE USE

In the watch, a secondary battery is used to store electric energy.

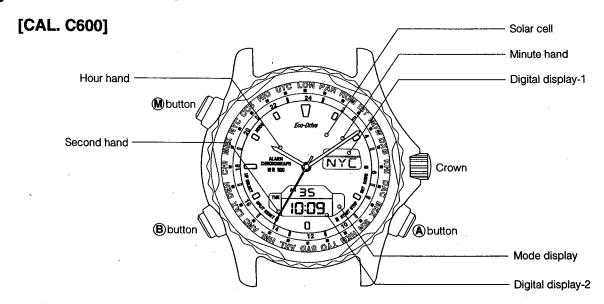
This secondary battery is an environmentally clean energy source since it does not contain marcury or other pollutive materials. Once the battery is charged to the full, the watch will keep on running for 2.3 months without recharging.

If the watch does not work normally, the secondary batter may not be charged sufficiently. In this case, explain that the watch needs to be placed and recharged under a fluorescent or incandescent lamp at distance of approximately 20cm for approximately 40 hours or under the direct sunlight for approximately one hour.

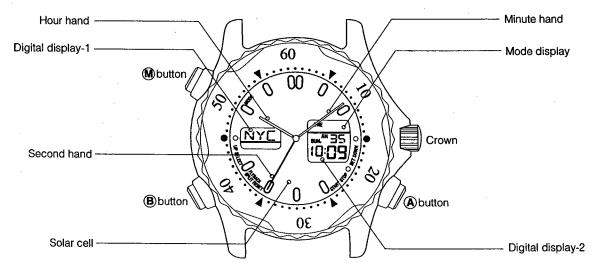
### <For Trouble Free Use>

Be sure that the solar battery is sufficiently charged to ensure smooth operation of Alarm, Chronograph and other functions. Since the watch has an Overcharge Prevention function, you can charge the battery without worrying about overcharging. We recommend that you recharge the watch every day.

# §4. NAME OF PARTS



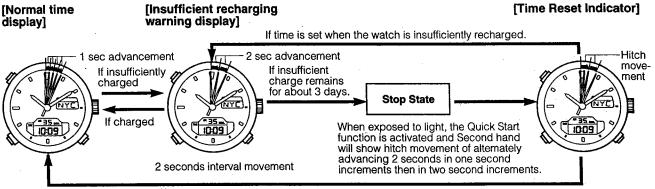
# [CAL. C610]



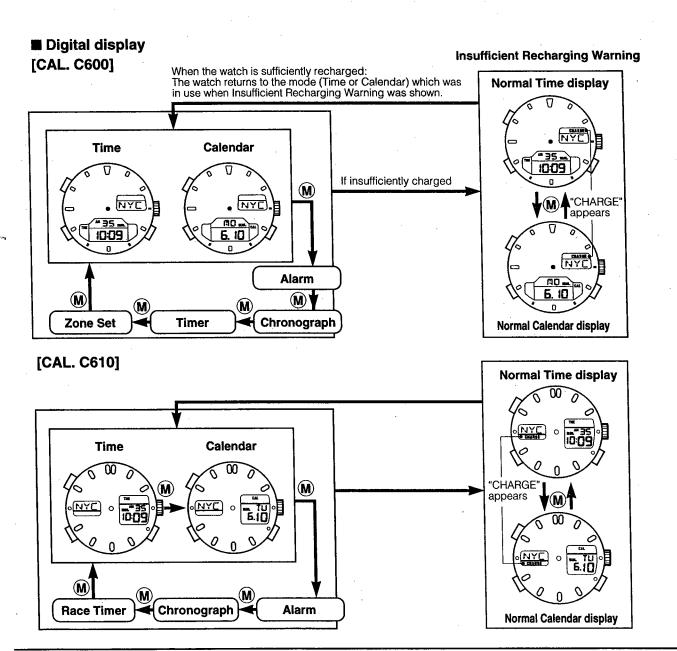
# §5. SPECIAL FUNCTIONS OF THE SOLAR POWERED WATCH

If solar cell becomes insufficiently charged, a warning function comes into operation and the display changes, as below.

## Analog display



If time is set when the watch is sufficiently charged.



## [When the watch is insufficiently charged]

- ① "CHARGE" will appear in digital display-1.
- ② If the watch has been set to Time or Calendar mode, it will keep the mode in use when Insufficient Recharging Warning was shown.
- ③ If the watch has been set to Alarm. Chronograph, or other mode, it will automatically switch to Time display mode.
- (4) If Chronograph measurement, Timer (Cal. C600) or Race timer (Cal. C610) countdown is in progress, the watch will automatically stop operation and switch to Time display mode.
- (5) It is possible to switch the mode between Time and Calendar and to adjust each display. (Switching to other modes cannot be done.)
- 6 Alarm sound will not work.

## [When the watch is sufficiently rechared]

- ① Insufficient Recharging Warning ("CHARGE" mark) disappears and the watch returns to normal Time or Calender mode.
- ② Mode switching by the **(III)** button will become possible when the insufficient recharging warning has refeased in this case readjust display of each mode before use.

## ■ Insufficient Recharging Warning Feature

Analog display: Second hand starts advancing 2 seconds at a time indicating the watch is insufficiently charged. The watch keeps correct time even when power charge is insufficient. The Watch will stop unless this condition is corrected within about 3 days.

Digital display: "CHARGE" appears in digital display-1.

#### Quick Start Feature

The watch will stop if solar cell has completely lost its power charge.

When watch face is exposed to light, Second hand will start advancing irregularly (hitch movement) after approx. 10 seconds (Time Reset Indicator). Length of time required for restarting Second hand will depend on intensity of light.

If light is blocked when solar battery is not fully charged, the watch will stop again.

#### ■ Time Setting Indication Feature

If the watch is exposed to light after it has stopped, it will activate the Quick Start function and start moving again. However, Second hand will show hitch movement to indicate the need to reset to the correct time.

In this case, reset time. Otherwise, Second hand will continue to show irregular movement. If time is reset when power charge is too low, Insufficient Recharging Warning and Time Reset Indicator (Second hand advancing hitch movement) will appear again.

 Be sure to set Analog time, Calendar and other modes after adjusting display to the correct time.

#### Overcharing Prevention Feature

When secondary battery is charged fully, Overcharging Prevention function will activate automatically.

# §6. SPECIAL CARE FOR USING SOLAR WATCH

Make sure that solar cell is always charged to sufficient level. When you are wearing clothes with long sleeves, power charge may become too low because the watch is not exposed to light.

 Always keep the watch exposed to light when not using it. This will assure correct running of the watch.

**WARNING** Never use batteries other than the secondary battery specified for this watch. The watch is not structurally designed to operate on any other type of battery. However, if by chance a silver battery or other batteries are used, there is a danger that the battery will be overcharged and burst causing damage to the watch and the user. When replacing secondary battery, be sure to use the designated product.

# §7. RECHARGING SOLAR WATCH

CAUTION The watch will be damaged during recharing if it gets too hot (about 60°C/140°F or more). Avoid recharging at hight temperatures.

When recharging the watch under an incandescent lamp, in particular, place it sufficiently apart from the lamp (at the distance of about 50cm).

Don't recharged near an incandescent lamp, halogen lamp and other high temperature light sources or on a car dashboard and other heat accumulating places.

Solar battery may not be fully charged if placed in a dimly lighted place.

# §8. TIME REQUIRED FOR RECHARING

Recharging time differs depending on model of the watch (color of the dial). The table below shows standard time required for recharging.

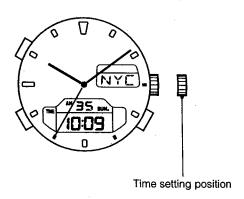
\* Recharging time is length of time in which the watch is continuously exposed to light.

		Recharging time		
Illuminance (luxes)	Environment	For one day's use	From stopped state to the one second movement	Until fully charged
500	Inside ordinary office	3 hours 20 minutes	22 hours	242 hours
1,000	60–70cm under fluo- rescent light (30W)	1 hours 40 minutes	10 hours	120 hours
3,000	20cm under fluo- resent light (30W)	35 minutes	3 hours	40 hours
10,000	Exterior, cloudy	10 minutes	1 hour	12 hours
100,000	Exterior, summer, sunny	50 seconds	5 minutes	1 hour

**Full recharging time:** time required for recharging fully from stopped state.

Recharging time for one day's use: recharging time required for the watch to run for one day.

# §9. SETTING THE ANALOG TIME DISPLAY



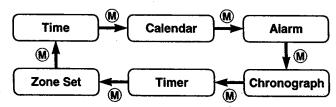
- (1) Pull the crown out and stop the second hand.
- (2) Turn the crown and set the hands to the correct time.
- (3) Press the crown back in to finalize the setting and start the watch.

# How to adjust the watch to the correct time.

Stop the second hand at the "0" position. Move the minute hand to a few minutes past the time you want to set, then move it back to the correct time. Press the crown back in synchronizing to the correct time.

# §10. SWITCHING DIGITAL MODES (FUNCTIONS)

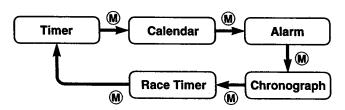
#### • CAL. C600:



In addition to Time mode, this watch has 5 other modes; Calendar, Alarm, Chronograph, Time and Zone Set.

Press button to switch to desired mode. Mode mark in digital display section indicates the mode in which the watch is presently set.

#### • CAL. C610:



In addition to Time mode, this watch has 4 other modes; Calendar, Alarm, Chronograph, and Race Timer.

• The Auto-return to the Time mode will be activated when the watch is left in the Alarm, or Zone Set mode (CAL. C600 only) for more than 2 minutes without any operation.

# §11. USING DIGITAL MODES (FUNCTIONS)

# A) To Call Up Time, Calendar or Alarm in Each City

- (1) Press M button to set the watch to Time, Calendar or Alarm mode.
- (2) Press (A) or (B) button to call up desired city.
  - If (A) button is pressed, City Names and Time will appear in westward order.
  - If **(B)** button is pressed, City Names and Time will appear in eastward order.

#### **■** Time Difference Between The Local Time and UTC

(Unit: hour)

	Indication	City	Time difference	Indication	City	Time difference
	UTC	Universal time coordinated	±0	TYO	Tokyo	+9
	LON	London	±0	SYD	Sydney	+10
	PAR	Paris	+1	AKL	Auckland	+12
<u> </u>	ROM	Rome	+1	HNL	Honolulu	-10
	IST	Istanbul	+2	ANC	Anchorage	-9
Press ( Press (	MOW	Moscow	+3	LAX	Los Angeles	-8
<b>թ</b> .թ.	DXB	Dubai	+4	DEN	Denver	<b>-7</b>
button	KHI	Karachi	.+5	CHI	Chicago	-6
$\downarrow$	DAC	Dacca	+6	MEX	Mexico City	<b>–</b> 6
	BKK	Bangkok	+7	NYC	New York	<b>-</b> 5
	SIN	Singapore	+8	ccs	Caracas	-4
	HKG	Hong Kong	+8	RIO	Rio de Janeiro	-3

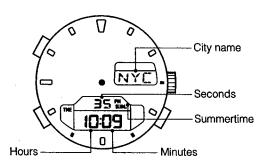
# ■ Setting City Names and Time ON/OFF (CAL. C600 only)

If a City has been set "OF" (OFF) in Zone Set mode, you cannot call up this City and its Time (Calendar of Alarm) by pressing (a) or (b) button. In this case, the watch will call up the next City which has been set "ON" and show its Time (Calendar or Alarm).

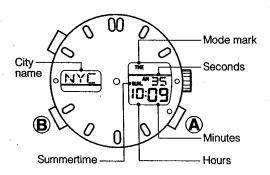
# B) Time Mode

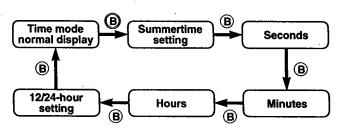
If you set the time for any of the 24 cities, time of all other cities will be automatically adjusted.

## [CAL. C600]



# [CAL. C610]





- (B): Press and hold (B) button for 2 seconds or longer.
- **B**: Press **B** button once.

#### To set to Summertime

- (1) Press **(M)** button to switch to Time Mode.
- (2) Press (A) or (B) button to select a City.
- (3) Press and hold **(B)** button for 2 seconds or longer. "ON SUM" or "OF SUM" will flash.
- (4) Press (4) button while "ON SUM" or "OF SUM" is flashing.

Each time (A) button is pressed, "ON" and "OF" change, indicating that the watch is in Summertime adjustment mode.

**Note:** Summertime cannot be set for UTC (universal time coordinate).

 When Summertime is set, "SUM" will appear and the hour will advance one unit.

# **Setting Time**

# <To adjust Seconds>

(1) Press **B** button in Summertime adjustment mode. Seconds will flash.

Note: If the watch is set to UTC, press **B** button for more than 2 seconds. Seconds will flash for adjustment.

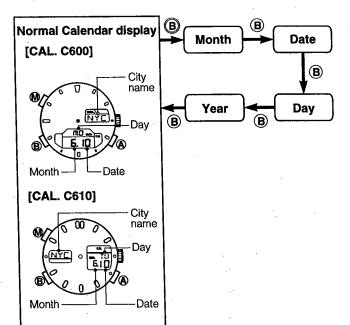
- (2) Press (a) button while seconds are flashing, seconds will return to "00" and restart.
  - If seconds show 30 thru 59, minutes display will advance on minute.

# <To adjust Hours and Minutes>

- (1) Press **B** button while Seconds are flashing. Minutes will flash.
- (2) Press (a) button and adjust Minutes.
- (3) Each time you press **B** button, adjustment section changes and begins to flash as shown in the diagram.
- (4) Press (A) button to adjust flashing section. Press and hold (A) button for rapid advancement.
- (5) Press (B) button again after switching to 12/24-hour display to return to normal time display.
- Make sure that the AM/PM indication is correct when setting the time in the 12-hour display system.
- Auto-Return to the normal time display will activate when the watch is left in the adjustment mode for more than 2 minutes.
- While in the adjustment mode the watch will be directly returned to the normal time display by pressing the (M) button.
- When summertime is set in the Time Mode, it will be automatically synchronized to the Alarm and zone set mode (CAL. C600 only).

# C) Calendar Mode

If you set Calendar for any of the 24 cities, Calendar of all other cities will be automatically adjusted.



## To adjust Calendar

- (1) Press (1) button to switch to Calendar mode.
- (2) Press (A) or (B) button to select a City for adjustment.
- (3) Press and hold **B** button for more than 2 seconds. Month will flash.
- (4) Press (A) button to adjust Month. Press and hold (A) button for rapid advancement.
- (5) Each time you press (B) button, adjustment section changes and start flashing as shown in the diagram.
- (6) Press (A) button to adjust flashing section.
- (7) Press **B** button again to return to normal Calendar display.

#### ■ Year Setting

• Calendar can be set from 1996 through 2099.

#### Auto-Calendar function

- Month end adjustment will be made automatically.
- If Calendar is set to a nonexistent date (e.g., February 30), display will atuomatically show first day of next month.

#### ■ Auto-Return function

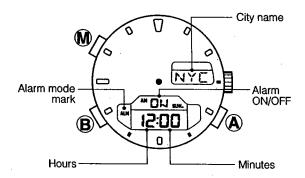
• If the watch is left in adjustment mode for more than 2 minutes without any buttons being operated, Auto-Return will activate and return to normal Calendar display.

#### ■ Instant Manual Return

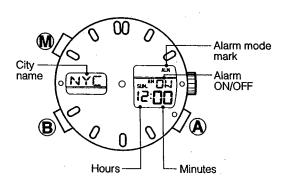
• Instant Manual Return to normal Calendar display can be made by pressing **(M)** button in Calendar adjustment mode.

## D) Alarm Mode

## [CAL. C600]



# [CAL. C610]



#### **Setting Alarm**

- (1) Press (1) button to switch the watch to Alarm mode.
- (2) Press (A) or (B) button to select City.
- (3) Press and hold (3) button for more then 2 seconds. "ON" or "OF" will flash. (When you press (3) button at this time, the name of next City will appear for an instant and then return to the City initially set.)
- (4) "ON" and "OF" change each time (A) button is pressed.
- (5) Press (B) button. Hours will flash.
- (6) Press (A) button and ajust Hours.
- (7) Press **B** button again. Minutes will flash.
- (8) Press A button and adjust Minutes.
- (9) Finally press **B** button to return to normal Alarm display.

#### **■ Alarm Buzzer**

- Alarm will sound for 10 seconds.
- Press any button to stop Alarm buzzer.

#### Alarm Monitor

• To monitor Alarm buzzer, press (A) button and hold for more than 2 seconds when the watch is set to normal Alarm display. (Alarm sound will continue while (A) button is being pressed.)

## ■ 12/24-Hour display

• If the watch is set to 12-hour display in Time mode, Alarm will also be set to 12-hour display. Make sure that AM/PM is correct when setting Alarm.

#### ■ Auto-Return function

- If the watch is left in Alarm adjustment mode for more than 2 minutes, it will automatically return to normal Alarm display.
- If the watch is kept in normal Alarm display mode for more than 2 minutes, it will automatically return to normal Time display.

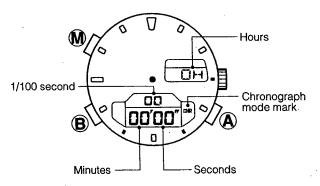
#### ■ Instant Manual Return

Press M button in Alarm adjustment mode to return to normal Alarm display.

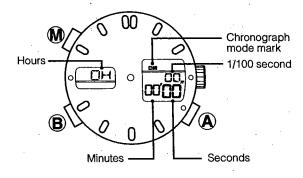
# E) Chronograph Mode

Chronograph measures in units of 1/100 of a second, up to 11 hours 59 minutes, 59 and 99 hundredths seconds. After finishing 12-hour measurement, it will return to reset state (all digits are zero) and stop. You can also check split times while using Chronograph.

## [CAL. C600]



# [CAL. C610]



#### Reset Auto-Return after completing 12 hour measurement **B**) Chronograph Stop [CAL. C600] measuring Auto-Return in OH 10 seconds 00 Split time 00'00' showing (A) Split time showing [CAL. C610]

#### **Elapsed Time measurement**

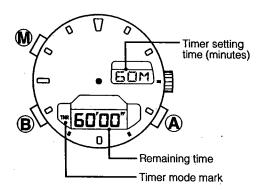
- (1) Press (A) button to start/stop Chronograph.
- (2) If **B** button is pressed when Chronograph is stopped, it will return to reset state.
- You will hear beep sound each time you press or button to start/stop or reset Chronograph. (Different tones will sound for start and stop.)

# Split Time Measurement

- (1) Press (a) button to start/stop Chronograph.
- (2) Press **B** button while Chronograph is running. Split time will appear for 10 seconds.
- "SPLIT" will flash while split time is shown.
- (3) Press **B** button while measurement is stopped to reset Chronograph.
- You will hear the beep sound each time you press (A) or (B) button to start/stop or reset Chronograph and to call up split time.
- If the watch is switched to another mode while Chronograph is in operation (reset, measuring or stopped) and then switched to Chronograph again, the watch will return to the initial state of use (if Chronograph was showing split time, it will return to measuring state.) If measuring has exceeded 12 hours, Chronograph stops and returns to reset state.

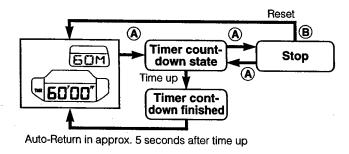
# F) Timer Mode (CAL. C600 only)

 Timer can be set in units of 1 minute up to 60 minutes. When Timer countdown is finished, buzzer will sound for approx. 5 seconds and Timer will return to the initially set time.



#### To set Timer

- (1) Press M button and switch to Timer mode.

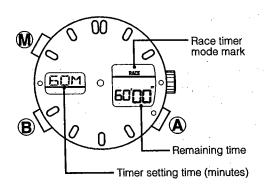


#### To use Timer

- (1) Press (A) button to start Timer.
- (2) To stop Timer, press (A) button while count-down is in progress. Press (A) button to start it again.
- (3) If you press **B** button while Timer is stopped, Timer will return to the initialy set time.
- You will hear a beep sound each time you press button to start/stop or reset Timer. (Different tones will sound for start and stop.)
- (4) When Timer countdown is finished, watch will sound for approx. 5 seconds, after which Timer will automatically return to the initial set time.
- If the watch is switched to another mode while Timer is in operation (countdown is in progress or stopped) and then switched to Timer again, the watch will return to initial state of use. If countdown has been completed, the watch will return to the initial set time.

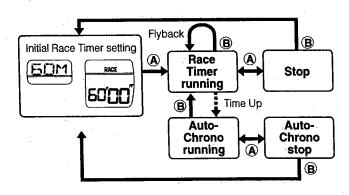
# G) Using Race Timer (CAL. C610 only)

- Race Timer can be set to 15 different durations of countdown 60, 55, 50, 45, 40, 35, 30, 25, 20, 15, 10, 6, 5, 3 and 1 minutes. Use this function by setting to one of these countdown lengths as desired.
- When Race Timer countdown is finished, Time-Up signal will sound for 5 seconds and the watch will be automatically switched to Chronograph mode (Auto-Chrono) and start counting from 00 hours 00 minutes 00 seconds.



#### **To Set Race Timer**

Press ® button in Race Timer mode. Length of time countdown will change 15 times starting from 60 minutes down to 1 minute. Set Race Timer to desired length. Press and hold ® button for rapid advancement.



#### To use Race Timer

- (1) Press (A) button in Race Timer mode. Timer starts countdown from the set time.
- (2) Press A button stop/start countdown.
- (3) Press **B** button when countdown is stopped. Race Timer display returns to initial setting.
- (4) If **B** button is pressed while countdown is countinuing, Race Timer returns to initial setting and auto-matically restarts countdown (Flyback)
- (5) When Race Timer countdown is finished, Time-Up signal will sound for 5 seconds and the watch will be automatically switched to Chronograph mode (Auto-Chrono) and start counting from 00 hous 00 minutes 00 seconds.
- Buzzer will sound to mark remaining time at 10, 5, 3, 1 minutes and 50, 40, 30, 20, 10, 5, 4, 3, 2, 1 seconds.

#### **Auto-Chrono Measurement**

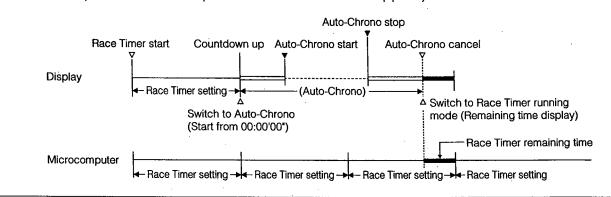
- When Race Timer countdown is finished, Time-Up signal will sound and the watch will be automatically switched to the Chronograph running mode (Auto-Chrono).
- Auto-Chrono will start counting from 00 hous 00 minutes 00 seconds.

#### **Using Auto-Chrono**

- (1) To stop Auto-Chrono, press (A) button while Auto-Chrono is running. To restart Auto-Chrono, press (A) button while Auto-Chrono is stopped.
- (2) To switch to Race Timer running mode, press (B) button while Auto-Chrono is running.

# Display after switching to Race Time/Auto-Chrono

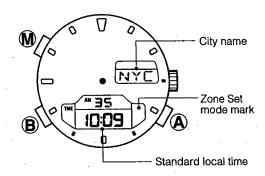
\* When Race Timer and Auto-Chrono are running, microcomputer in the watch keeps repeating Race-Timer countdown as shown in diagram. If switched to Race Timer from Auto-Chrono, the watch will shown Race Timer countdown in progress. (Countdown of microcomputer does not stop even if Auto-Chrono is stopped.)

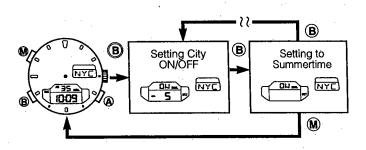


- (3) To return to initial Race Timer setting, press (B) button in Auto-Chrono stop mode.
  - The watch will return to Time display mode if button is pressed in Race Timer or Auto-Chrono mode.
  - If switched to another mode from initial Race Timer setting, Race Timer running, Race Timer stop, Auto-Chrono running or Auto-Chrono stop mode and then reset to Race Timer, function will return to the mode set at the time of switching. However, if Auto-Chrono counting has exceeded 24 hours, the watch will return to initial Race Timer setting Mode.

# H) Zone Set Mode (CAL. C600 only)

• Using Zone Set function, you can preselect desired Cities from among 24 major cities of the world and easily call up on the watch local time of any of these Cities.





#### To use Zone Set

- (1) Press **M** button to switch to Zone Set mode.
- (2) Press (A) or (B) button to select desired Cities.
- (3) Press and hold (a) button for more than 2 seconds. "ON" or "OF" and the City name will flash. (When you press (a) button at this time, the name of next City will appear for an instant and then return to the City initially selected.)
- (4) Press (4) button and set each City "ON" or "OF".
- (5) If you press **B** button at this stage, "ON SUM" or "OF SUM" will flash for Summertime setting.
- (6) Press button to set Summertime "ON" or "OF".
- (7) Press (3) button to select next City. Then repeat operations (4) through (6) to set a new City "ON".
- (8) After setting of each city is completed, press (1) button to return to normal Zone Set display.

#### ■ Summertime

• If Summertime is set "ON" in Zone Set mode, display in Time and Alarm modes will be also switched to Summertime and show time one hour later than standard local time.

#### Auto-Return

- If the watch is left in adjustment mode for more than 2 minutes without any operation, it will automatically return to normal Zone Set mode.
- If the watch is kept in Zone Set mode for more than 2 minutes without any operation, it will automatically return to normal Time display.

#### ■ Instant Manual Return

• If you press button in adjustment mode, the watch will return to normal Zone Set mode. At this time, it will shown city name which was on display when the watch was set to adjustment mode. If this city has been preset "OF", the watch will select another city in upward order and show next city which has been preset "ON". If all cities have been preset "OF", it will return to UTC.

#### Switching mode from Zone Set to normal Time display

If you switch mode from Zone Set to normal Time display and then reset to Zone Set, the
watch will show city name which was on display when mode was switched. If you have
changed city selection in Time of Calendar mode, newly selected city will be shown in
Zone Set mode.

#### City Name Display

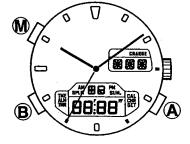
 You can set a city "OF" in Zone Set mode after setting this city "ON" in Time, Calendar or Alarm mode. In this case, if the watch is set again to Time, Calendar or Alarm mode, it will select another city in upward order and show next city which has been preset "ON". If all cities have been preset "OF", it will return to UTC.

# §12. ALL RESET FUNCTION

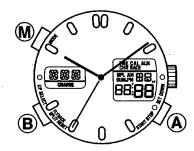
Use All Reset function to reset the watch after replacing secondary battery or if the watch is showing abnormal operation or display. All Reset function can be performed as follows:

- (1) Press (A), (B) and (M) buttons simultaneously for more than 2 seconds. All digital displays will disappear. (If any one of the buttons is released, all displays will reappear.)
- (2) Release all 3 buttons. The watch will restart from 12:00 UTC.
- (3) You will hear a beep sound 2 times indicating All Reset is complete.
- (4) Adjust Time, Calendar and other modes to the correct time before use.

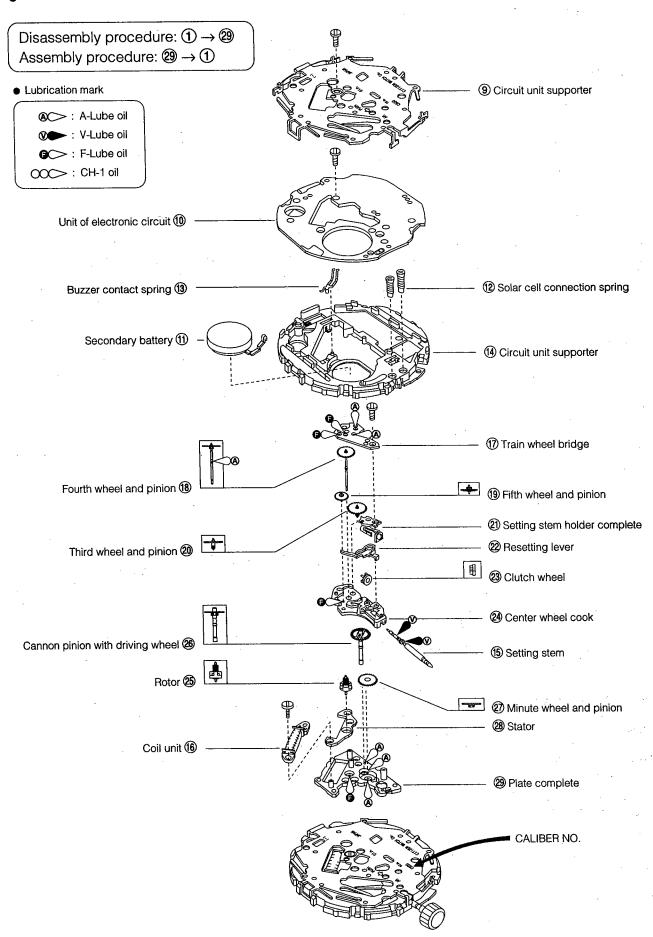
[CAL. C600]

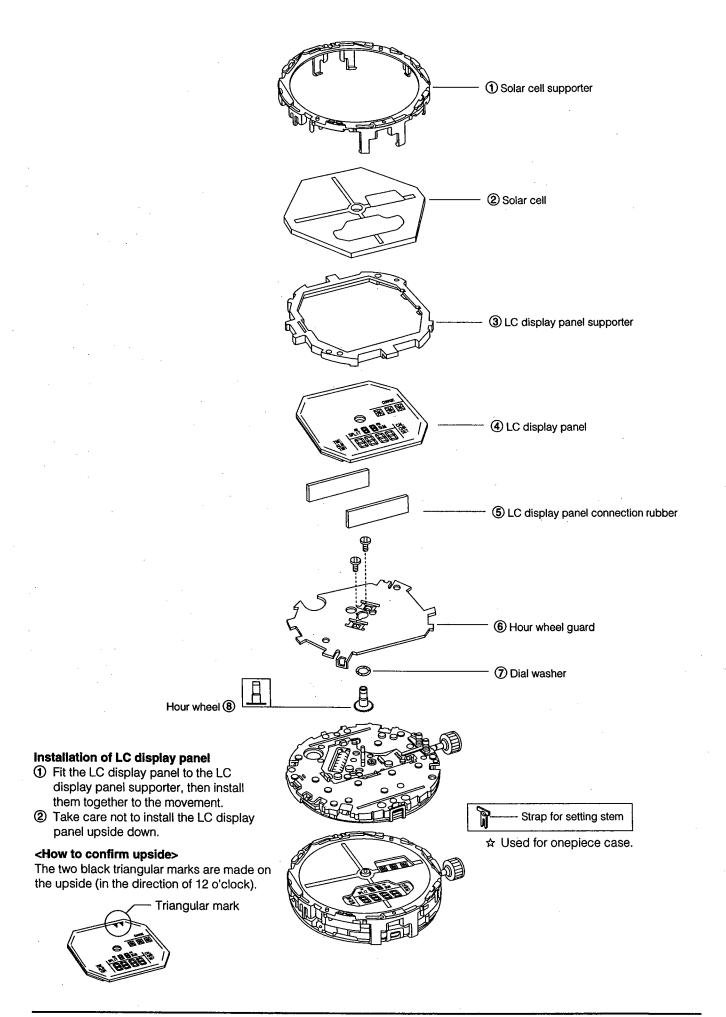


[CAL. C610]

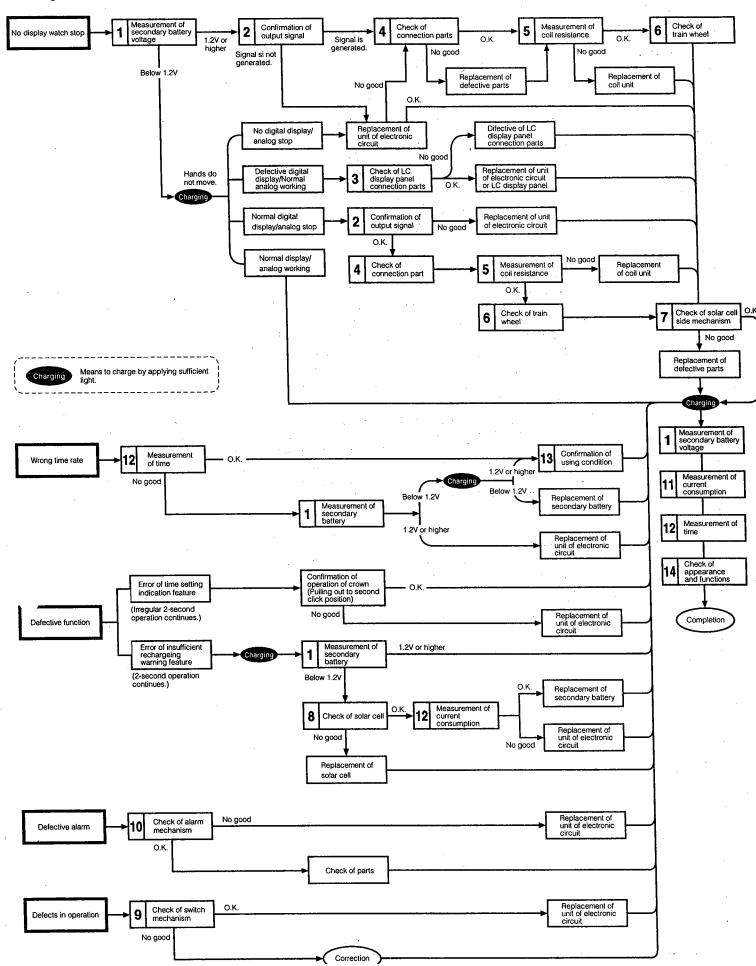


# §13. DISASSEMBLY AND ASSEMBLY OF MODULE





# §14. TROUBLESHOOTING AND ADJUSTMENT



Check Items	How to Check	<b>Result and Treatment</b>
Measurement of secondary battery voltage	<tester 3v="" dc.="" range:=""></tester>	
	Reference:  • 0.9V~1.2V: Two-second step running mode 1.2V~2.6V: One-second step running mode These voltages may vary slightly from watch to watch.  • Irregular two-second step running is a function that signals that the watch has stopped and restarted.	
	This mode will continue until the watch is set to the correct time, irrespective of the voltage.  • A quick-start is activated by the small-capacity tantalum capacitor which has been incorporated in the circuit, in addition to the primary capacitor. After the watch is illuminated (right after it begins running), the secondary battery voltage will display an extremely low value	
	because the secondary battery has not been fully charged.  Caution: When measuring the voltage, be careful not to place the $\Theta$ tester pin on the secondary battery strap (a short circuit will occur).	

Check Items	How to Check	Result and Treatment
2 Confirmation of	[Refer to Technical Manual, Basic Course: II-1-b.]	
output signal	<tester 0.3v="" dcv.="" range:=""></tester>	
		Tester pointer does not move
		→ Check connection parts.
		<b>+</b>
	<the have="" lead="" no="" pins="" polarity="" tester=""></the>	Connection parts are normal  → Replace of electronic
	<ul> <li>In the 1-second operation mode, the tester pointer should moves to the right left every 1 second.</li> </ul>	circuit unit.
	<ul> <li>In the 2-second operation or irregular 2-second operation mode, the test pointer moves in only one</li> </ul>	•
	direction every 2 seconds.	
3 Check of LC	[Refer to the Digital Section of Technical Manual, Basic	LC display panel,
display panel	Course: II-2-a.]	connection rubber or metal
connection parts	Inspection of all segments  (1) Press (A), (B) and (M) buttons simultaneously for more	plate is not installed correctly.
	than 2 seconds. All digital displays will disappear. (If	→ Install correctly.
	any one of the buttons is released, all displays will reappear.)	<ul> <li>Parts are stained or dirty.</li> <li>→ Remove stain and dirt.</li> </ul>
	(2) Release all 3 buttons. The watch will restart from 12:00 UTC. (Refer to §12. ALL RESET FUNCTION)	Parts are broken or scratched.
	Continuity test on LC display panel, cell connection	→ Replace parts.
	rubber and plate.  Check the parts for stain, breakage, etc.	
4 Check of	[Refer to the Analog Section of Technical Manual, Basic	Stain of solar cell pattern and
connection parts	Course: II-2-a.]  • Check for looseness of screws, dust, stain, etc.	circuit pattern  → Remove stain.
	Check for stain and removal of the solar cell pattern	Removal of solar cell pattern,
	(two places), deformation of connection spring, removal of welded lead plate of the secondary battery stain of the circuit pattern, bad contact of each part.	removal of circuit pattern, removal of welded lead plate of secondary battery  → Replace parts.
		- ricpiace parts.

Check Items	How to Check	Result and Treatment
Measurement of coil resistance	* For the setting method of the tester, see Basic Course: II-1-c.	
	Remove the unit of electronic circuit and measure the coil resistance. ,	<b>1.9 ~ 2.3k</b> Ω → Normal
	<tester 10ω="" r="" range:="" x=""></tester>	Out of range of 1.9 ~ 2.3kΩ → Replace coil unit.
	$\Theta$	
	<the have="" lead="" no="" pins="" polarity="" tester=""></the>	
6 Check of train wheel	[Refer to Technical Manual, Basic Course: II-2-b.]	, , , , , , , , , , , , , , , , , , , ,
·		
•		
7 Check of solar cell side	[Refer to Technical Manual, Basic Course: II-2-c.]	
mechanism		
8 Check of solar cell	<ul> <li>Check the solar cell for breakage and stain, and check its electrode for stain and flaking.</li> </ul>	Breakage of solar cell  → Replace solar cell.
		Stain  → Remove stain.
		Flaking of electrode  → Replace solar cell.

Check Items	How to Check	Result and Treatment
Check of switch mechanism	<ol> <li>Inspection of movement.</li> <li>Press the switch spring of circuit unit supporter with tweezers, etc. to contact it to unit of electronic circuit, and confirm the switching function.</li> <li>Check for removal of pattern of electronic circuit unit, deformation of switch return spring, etc.</li> <li>Inspection of push button</li> <li>Check push button for deformation, stain, etc.</li> </ol> Note: Be sure to apply silicone oil to the packing of push button for waterproofness and smooth	<ul> <li>Switching function is normal.         → Inspect push button.</li> <li>Pattern is removed or deformed.         → Replace defective parts.</li> <li>Push button is stained or deformed.         → Remove stain, or replace push button.</li> </ul>
10 Check of alarm	operation.  [Refer to Technical Manual, Basic Course: II-1-d.]	·
mechanism	*1. Set the module in the case, and check output of alarm signal with the case back removed.	
	<ul> <li>(1) Set the watch in alarm mode.</li> <li>(2) Apply ⊕ lead pin to circuit unit of supporter and ⊖ lead pin to buzzer contact spring, them press a button.</li> </ul>	
	<tester 0.3v="" dc="" range:=""></tester>	<ul> <li>Tester pointer does not swing.</li> <li>→ Replace the electronic circuit unit.</li> </ul>
		<ul> <li>Tester pointer swings.  → Normal</li> <li>Perform inspection in *2.</li> </ul>
		Normal indication.  → O.K.
	<ul><li>*2. If the output of alarm is normal, perform the following inspection.</li><li>Check the piezo-electric element of vibrating plate</li></ul>	
	for cracks and breakage.  Check the buzzer contact spring for bend and deformation.  Check the pattern of electronic circuit unit for dust and stain.	

Check Items	How to Check	Result and Treatment
Measurement of current consumption	[Refer to Technical Manual, Basic Course: II-1-f.]  This watch uses a secondary battery block instead of a battery. Accordingly, prepare a silber battery (1.50V or bigber), then measure the average to the property of the p	
•	<ul> <li>higher), then measure the current consumption according to the following procedure.</li> <li>(1) Remove the circuit unit supporter and unit of electronic circuit, then remove the secondary battery blook from the movement.</li> <li>(2) Install only the circuit unit supporter and unit of electronic circuit again.</li> <li>(3) Pull out the crown to the first click.</li> <li>(4) Referring to Technical Manual, Basic Course, set the</li> </ul>	
	<ul> <li>silver battery (1.55V) to the tester adapter.</li> <li>(5) Set the tester. (Apply the test pins ⊕ and ⊖ to the patterns of the electronic circuit unit.)</li> <li>(6) Return the crown to its normal position. (The tester indicates a high value at first. Wait until the tester pointer is stabilized, then start measurement.)</li> </ul>	
	<tester 12μa="" dc="" range:=""></tester>	Current consumption by module  Below 3.0µA  → Good
		3.0µA or higher  → Measure unit of electronic circuit.  Measurement of unit of electronic circuit.  Below 1.2µA  → Good  1.2µA or higher  → Replace unit of electronic circuit.
	Note: When measuring the current consumption, do not apply any light to the solar cell. If any light is applied, the voltage changes and correct current consumption cannot be measured.  ★ If the current consumption is measured without shorting the reset terminal to ⊕, the current consumption in the	Current consumption by module is high but that by electronic circuit unit is low → A part other than circui seems to have a brouble. Check for stain, bad lubrication, deformation of parts, and remove causes of load.
	irregular 2-second operation mode is measured, and about 2mA may be indicated.	

Check Items	How to Check	Result and Treatment
Measurement of time	<ul> <li>[Refer to Technical Manual, Basic Course: II-2-d.]</li> <li>Since DF measurement is applied, measure in the 10-second range. The time rate cannot be adjusted, however. The time rate may not be measured accurately in the 2-second operation of irregular 2-second operation. In this case, apply light to the watch until the second hand moves in the 1-second operation mode, the measure the time rate.</li> </ul>	This time gains or loses largely.  → Replace the electronic circuit unit.
3 Confirmation of using condition	<ul> <li>[Refer to Technical Manual, Basic Course: II-2-e.]</li> <li>Since this watch is energized by light, it should receive light as much as possible. If the watch is placed near a light source which generates heat (above 60°C) such as an incandescent lamp, a halogen lamp, etc., its functions and parts may be deteriorated or deformed by the heat. Accordingly, take care when applying light to it.</li> <li>Example:</li> <li>When the watch is hidden under a long sleeve or the customer works in a dark place, it needs to be exposed to light on purpose.</li> </ul>	
Check of appearance and functions	<ul> <li>[Refer to Technical Manual, Basic Course: II-2-f.]</li> <li>Check inside of case for dust and stain.</li> <li>Check operation of setting switches for normality.</li> <li>Check segment for normality (See 3 Check of LC display panel and connection part.)</li> <li>Be sure to apply silicone oil to packing of each push button. It is necessary for water resistance and smooth operation.</li> </ul>	